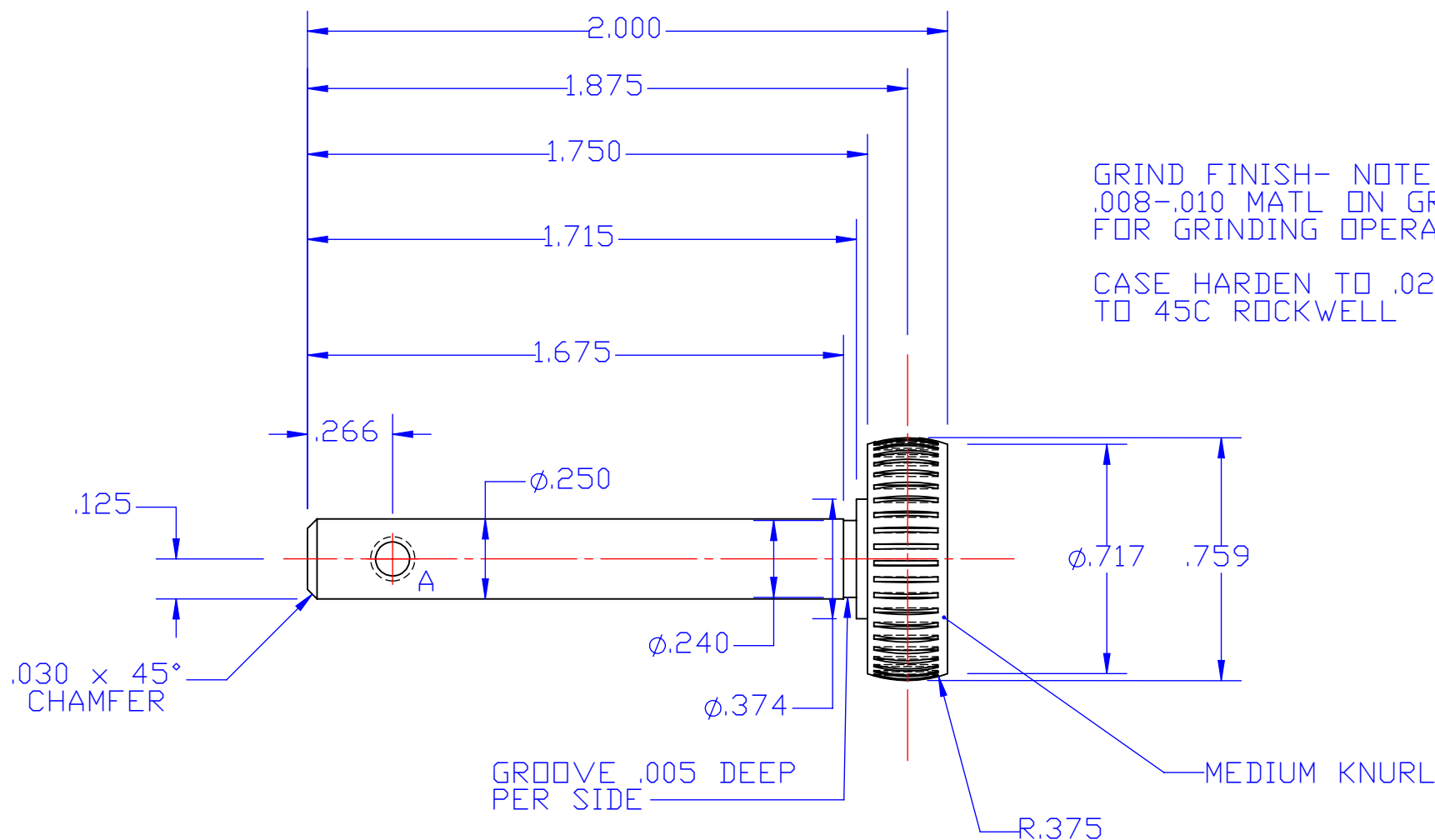
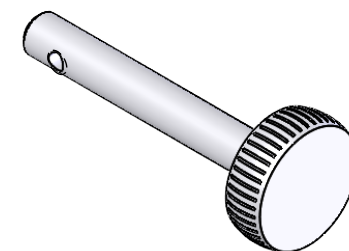


# DRILL CHART

A=6-32 TAP THRU

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GRIND FINISH- NOTE LEAVE .008-.010 MATL ON GRIND AREA FOR GRINDING OPERATION

CASE HARDEN TO .020 DEEP TO 45C ROCKWELL

FINISH SEQUENCE:  
1. HARDEN 2. GRIND 3. SWECO 4. BLACK OXIDE

<div>CONVEYOR TECHNOLOGIES</div>			DRAWN BY: JMS/ RAB	MATL.: 12L14 STEEL	PART NAME: KNURLED BELT PULLEY	
			DATE: 3/3/2017	QTY./ASSY.: 1	PART No.:	
MACHINE FAMILY: MS1D-K3D-30W-2-4004			SCALE: 2:1	FINISH: BLACK OXIDE	99047	REV.0
REV.	DESCRIPTION	EC# DATE				